Pipe Coating Equipment

Rugged and effective inner pipe spraying equipment from Lemmer.
This equipment is manually operated by simply attaching your airless hose and a suitable spray tip to your airless pump, and pull the unit through the pipe at a steady speed. For small pipe we recommend a simple hollow cone spray pattern, and for larger pipe the best solution is a standard airless flat pattern tip running off the air powered rotator unit. The auto rotator unit can be seen operating in YouTube under 'Lemmer Inside Pipe Coater Spray'. Call any Lemmer location for further information.

Small pipe - 3.25" to 7" diameter:

Hollow Cone Spray Tip
for quick and easy coating inside 3.25" to 7" diameter pipes. For use with the centering block shown to the left. The tip size list shows available sizes, some are special order, please consult Lemmer for current stock information.

Available tip sizes:
- Cone tip, .80 (.010-3") ........ L033-550
- Cone tip, .90 (.013-3") ........ L033-551
- Cone tip, 1 (.011-3.5") ........ L033-552
- Cone tip, 1.5 (.013-3.5") ..... L033-553
- Cone tip, 2 (.015-4.5") ........ L033-554
- Cone tip, 3 (.018-6") .......... L033-555
- Cone tip, 4 (.021-8") .......... L033-556
- Cone tip, 6 (.026-10") ....... L033-557
- Cone tip, 8 (.029-12") ....... L033-558
- Cone tip, 9 (.031-14") ....... L033-559
- Cone tip, 10 (.033-16") ...... L033-560
- Cone tip, 12 (.036-18") ...... L033-561

Pipe Coater Specifications
- Max. fluid pressure ............. 3600 psi
- Air pressure range ............ 30 - 100 psi
- Air CFM req'd .................. 2 - 6 CFM
- For pipe sizes .................. 10" to 27"
- Fluid inlet thread .............. 1/4" npt
- Tip attachment thread ....... 11/16”-16
- Air inlet .......................... 1/4” NPT-F
- Order number auto rotator - L033-571
- Order number extension kit L033-575

L033-571 Pipe Coater (auto rotating for internal 10" to 27" pipe)
(for larger pipes up to 48" add the extension plate kit L033-575)

The Professional Inside Pipe Coater
is perfect for 10" to 27" pipes not accessible for manual spraying. Just attach a spray tip of your choice and the air powered rotary motor will turn the spray head 360° at a variable rotational speed between 10 and 100 RPM for a smooth and even coat. Use your airless hose with a shut off valve or gun to control the flow. The unit is pulled through the pipe manually. An automatic gun can be added onto the rotator to ensure a crisp shut off.

Larger pipe - 10" to 48" diameter:

Standard 1/4" nps hose hookup.

Standard 1/4" nps air hookup.

Air flow control setting.

L033-570 Pipe Coating Tip

Accessories:
- Automatic guns
- Steel braid hose
- Tip & Hose adaptors

Pipe Coating Accessories
Lemmer carries a wide range of specialty guns, hose and adaptors to set up your pipe coating system. The items shown here are some of the most commonly used accessories. Please contact your nearest Lemmer office or check our website for more detailed information.